



## Customer Profile: Yellowstone Power Plant

Yellowstone Energy Limited Partnership (YELP), run by Rosebud Operating Services, has been a wonderful WT customer for 17 years. WT's Kenworth trucks and belly-dump double sets of trailers haul limestone to YELP from the Montana Limestone quarry in Warren, MT, located 80 miles south of Billings. YELP crushes the limestone to the proper size to be used in boilers to remove sulfur dioxide gas from their flue gas stream.

*"We have worked with WT for a long time, and they have consistently done an outstanding job for us. Their customer service is unbeatable, and they are very dependable. When we call, a person always picks up the phone. If we need loads delivered 30 minutes apart, it's no problem. The drivers are excellent to work with, on time and experienced. The best part of doing business with WT is that we enjoy the people. Personal care and reliability is what separates WT from everyone else. The entire staff is great to work with, and I do not hesitate to recommend them fully." - Tom Shaw, YELP Plant Manager*

WT's sister company, Environmental Materials (EMI), also has a strong relationship with YELP, as they market a lot of YELP fly ash, a by-product of electric power generation. Both companies are very environmentally conscious and strongly support the beneficial recycling of industrial by-products. EMI uses most of YELP's fly ash in Bakken drilling waste remediation.

*"We greatly appreciate the longstanding business from YELP and truly value the strong relationship that has developed over the years. The management and staff at YELP are more than our customers, they're our partners and good friends." - Jim Weaver, CEO / Owner, WT and EMI*

YELP is located at 2215 N. Frontage Road in Billings, MT – right next to WT's headquarters where WT moved to in 1995, simultaneous to the beginning of a long-term contract with YELP. YELP is a 65 gross megawatt fluidized bed boiler/steam electric power facility, firing fluid petroleum coke as fuel. The site has two, 330,000 lb/hr, Tampella fluidized bed boilers, a single condensing Mitsubishi steam turbine generator, and an air-cooled condenser. The site also has limestone crushing and storage silos, coke storage silos and an ash storage silo.

